

9000 Powered Plastic Beveler Operating Instructions

Failure to read and follow warning notes, router instructions and these operating and safety instructions can result in serious injury to operator and/or bystanders.

Note: If router is supplied with unit, proceed to Number 4:

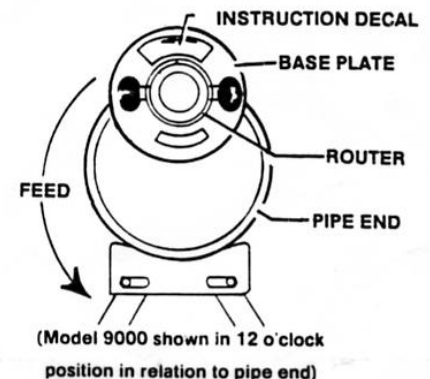
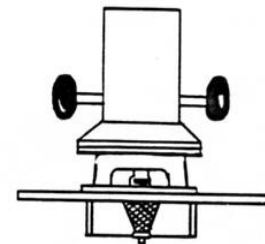
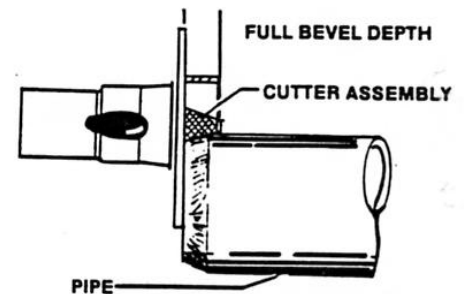
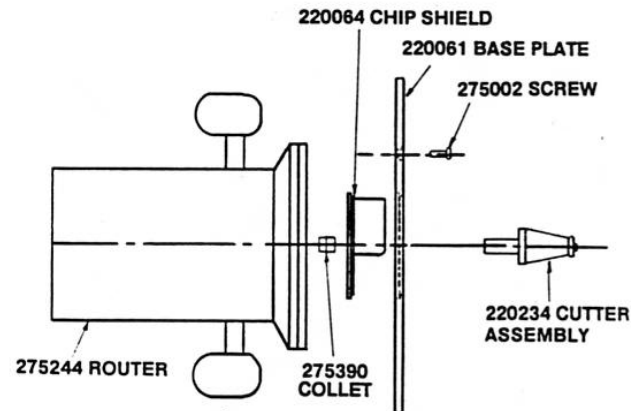
1. Remove any mounting plates and/or brackets from router being used.
2. Attach 220061 Base Plate with 4 - 275002 screws
3. Insert 220234 Cutter assembly into router collet.
4. Tighten collet nut firmly with wrenches provided with the router. Excessive vibration will result from a loose collet or bent shaft or worn bearings - any of which can cause serious injury.

Warning

Collet must be tight before operating.

Turn off router immediately if excessive vibration is noticed.

5. Expose cutter to the desired length of bevel by retracting or extending the motor in the base for the exact depth setting.
6. Secure pipe to allow machining.
7. Insure pipe end is squarely cut.
8. Rotate the open part of the chip shield to face down. Hold the 9000 securely with both hands.
9. Making sure the cutter assembly is not yet contacting the pipe, hold the base plate firmly against the end of the pipe in the 12 o'clock position. See lower right illustration.
10. Start cutter and machine until cutter bearing contacts pipe OD. Then firmly feed the tool around the pipe in a counterclockwise direction. A slow and steady feed is best.
11. It may be necessary to shake chip build-up out of the chip shield before reaching the 12 o'clock position on the pipe end. If chip build-up should occur the chips may feed back through cutter and cause the unit to jump slightly.
12. Insure the cutter bearing is always in contact with pipe. Feeding too fast can result in a rough, uneven bevel.



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